## § 80.335

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[65 FR 6823, Feb. 10, 2000, as amended at 66 FR 19308, Apr. 13, 2001; 68 FR 57820, Oct. 7, 2003; 79 FR 23652, Apr. 28, 2014]

## § 80.335 What gasoline sample retention requirements apply to refiners and importers?

- (a) Sample retention requirements. Beginning January 1, 2004, or January 1 of the first year allotments or credits are generated under §§ 80.275 and 80.305, whichever is earlier, any refiner or importer shall:
- (1) Collect a representative portion of each sample analyzed under §80.330(a), of at least 330 ml in volume;
- (2) Retain sample portions for the most recent 20 samples collected, or for each sample collected during the most recent 21 day period, whichever is greater, not to exceed 90 days for any given sample;
- (3) Comply with the gasoline sample handling and storage procedures under §80.330(b) for each sample portion retained; and
- (4) Comply with any request by EPA to:
- (i) Provide a retained sample portion to the Administrator's authorized representative; and
- (ii) Ship a retained sample portion to EPA, within 2 working days of the date of the request, by an overnight shipping service or comparable means, to the address and following procedures specified by EPA, and accompanied with the sulfur test result for the sample determined under §80.330(a).
- (b) Sample retention requirement for samples subject to independent analysis requirements. (1) Any refiner or importer who meets the independent analysis requirements under §80.65(f) for any batch of reformulated gasoline or RBOB will have met the requirements of paragraph (a) of this section, provided the independent laboratory meets the requirements of paragraph (a) of this section for the gasoline batch.
- (2) For samples retained by an independent laboratory under paragraph (b) of this section, the test results re-

quired to be submitted under paragraph (a) of this section shall be the test results determined under §80.65(e).

(c) Sampling compliance certification. Any refiner or importer shall include with each annual report filed under \$80.370, the following statement, which must accurately reflect the facts and must be signed and dated by the same person who signs the annual report:

I certify that I have made inquiries that are sufficient to give me knowledge of the procedures to collect and store gasoline samples, and I further certify that the procedures meet the requirements of the ASTM procedures required under 40 CFR 80.330.

- (d) Prior to January 1, 2004, for purposes of complying with the requirements of this section, refiners who analyze composited samples under \$80.330(a)(3) must retain portions of the composited samples. Portions of samples of each batch comprising the composited samples are not required to be retained.
- (e) For purposes of complying with the requirements of this section for RBOB, a sample of each RBOB batch produced plus a sample of the ethanol used to conduct the handblend testing pursuant to §80.69 must be retained.

[65 FR 6823, Feb. 10, 2000, as amended at 66 FR 19309, Apr. 13, 2001]

## § 80.340 What standards and requirements apply to refiners producing gasoline by blending blendstocks into previously certified gasoline (PCG)?

- (a) Any refiner who produces gasoline by blending blendstock into PCG must meet the requirements of §80.330 to sample and test every batch of gasoline as follows:
- (1)(i) Sample and test to determine the volume and sulfur content of the PCG prior to blendstock blending.
- (ii) Sample and test to determine the volume and sulfur content of the gasoline subsequent to blendstock blending.
- (iii) Calculate the volume and sulfur content of the blendstock, by subtracting the volume and sulfur content of the PCG from the volume and sulfur content of the gasoline subsequent to blendstock blending. The blendstock is a batch for purposes of compliance calculations and reporting. For purposes of this paragraph (a), compliance with

the applicable cap standard under §80.195(a) shall be determined based on the sulfur content of the gasoline subsequent to blendstock blending.

- (2) In the alternative, a refiner may sample and test each batch of blendstock when received at the refinery to determine the volume and sulfur content, and treat each blendstock receipt as a separate batch for purposes of compliance calculations for the annual average sulfur standard and for reporting. This alternative applies only if every batch of blendstock used at a refinery during an averaging period has a sulfur content that is equal to, or less than, the applicable per-gallon cap standard under §§ 80.195 or 80.216.
- (b) Refiners who blend only butane into PCG may meet the sampling and testing requirements by using sulfur test results of the butane supplier, provided that the following requirements are also met:
- (1) The sulfur content of the butane received from the butane supplier must not exceed the following sulfur standards on a per-gallon basis as follows:
  - (i)(A) 120 ppm in 2004;
- (B) 30 ppm from January 1, 2005 through December 31, 2016; and
- (C) 10 ppm on or after January 1, 2017.
- (ii) Except that the per-gallon sulfur content of butane blended to PCG that is designated as GPA gasoline shall not exceed 150 ppm from January 1, 2004, through December 31, 2006.
- (2) The refiner obtains test results from the butane supplier that demonstrate that the sulfur content of each load of butane supplied does not exceed the applicable per-gallon sulfur standard under paragraph (b)(1) of this section through test results of samples of the butane contained in the storage tank from which the butane blender is supplied.
- (i) Testing for the sulfur content of the butane by the supplier must be subsequent to each receipt of butane into the supplier's storage tank, or the testing must be immediately before transfer of butane to the butane blender.
- (ii) The testing must be performed by the method specified in  $\S 80.46(a)(2)$  or by the alternative method specified in  $\S 80.46(a)(4)$ .
- (iii) The butane blender must obtain a copy of the butane supplier's test re-

- sults, at the time of each transfer of butane to the butane blender, that reflect the sulfur content of each load of butane supplied to the butane blender.
- (3) The sulfur content and volume of each batch of gasoline produced is that of the butane the refiner blends into gasoline for purposes of calculating compliance with the standards in §§ 80.195 and 80.216.
- (4) The refiner must conduct a quality assurance program of sampling and testing for each butane supplier that demonstrates the butane sulfur content does not exceed the applicable pergallon sulfur standard in paragraph (b)(1) of this section. The frequency of butane sampling and testing, for each butane supplier, must be one sample for every 500,000 gallons of butane received, or one sample every 3 months, whichever results in more frequent sampling.
- (5) If any of the requirements of this section are not met, in whole or in part, for any butane blended into gasoline, that butane is deemed in violation of the gasoline sulfur standards in §80.195 or §80.216, as applicable.
- (c) The procedures in §§80.65(i) and 80.101(g)(9) may be applied for purposes of demonstrating compliance with the sulfur standards under this subpart.
- (d) Refiners who blend only blendergrade pentane into PCG pursuant to the requirements of §80.85 may meet the sampling and testing requirements by using sulfur test results of the pentane supplier pursuant to the requirements §80.85, provided that the following requirements are also met:
- (1) The sulfur content and volume of each batch of gasoline produced is that of the blender-grade pentane the refiner blends into gasoline for purposes of calculating compliance with the standards in §§ 80.195 and 80.216.
- (2) If any of the requirements of this section are not met, in whole or in part, for any pentane blended into gasoline, that pentane is deemed in violation of the gasoline sulfur standards in §80.85, or §80.86, §80.195, §80.216 as applicable.

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